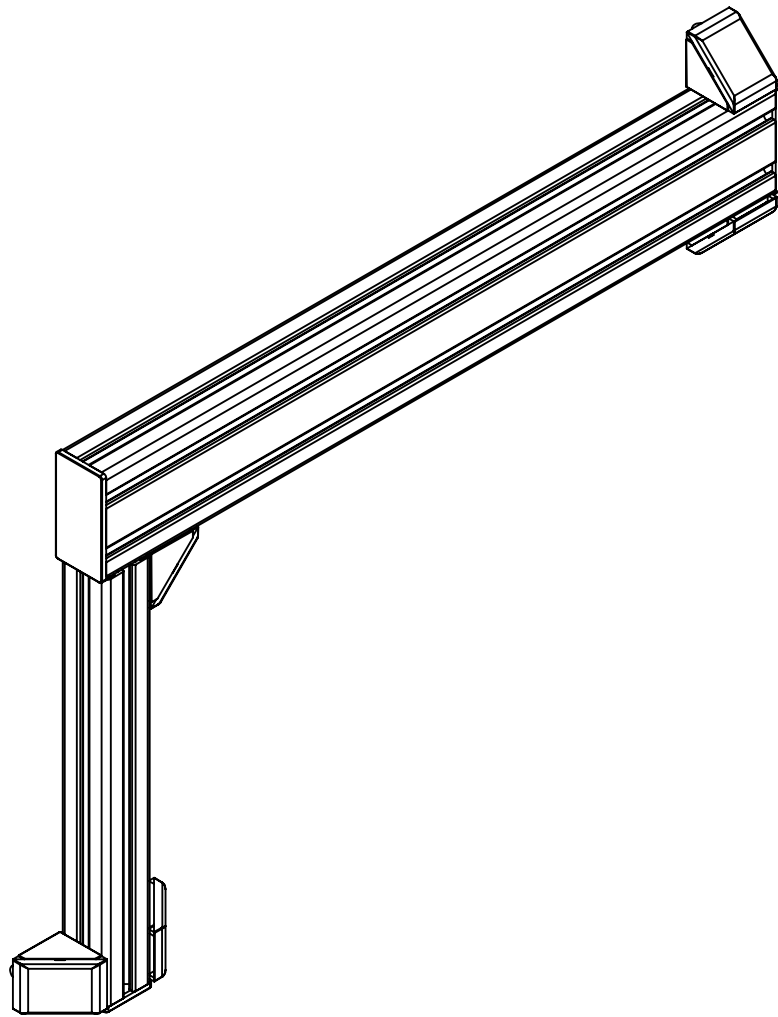
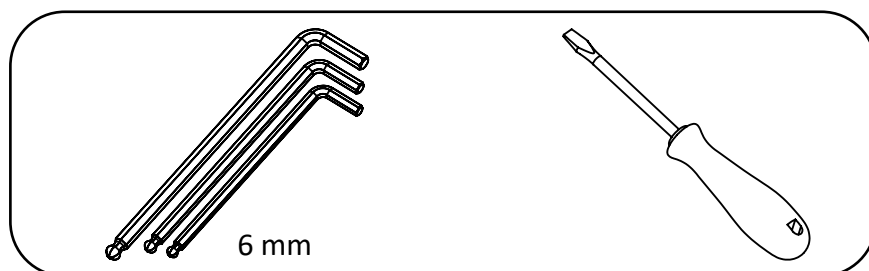


SHIFTER FRAME

INSTRUCTION MANUAL

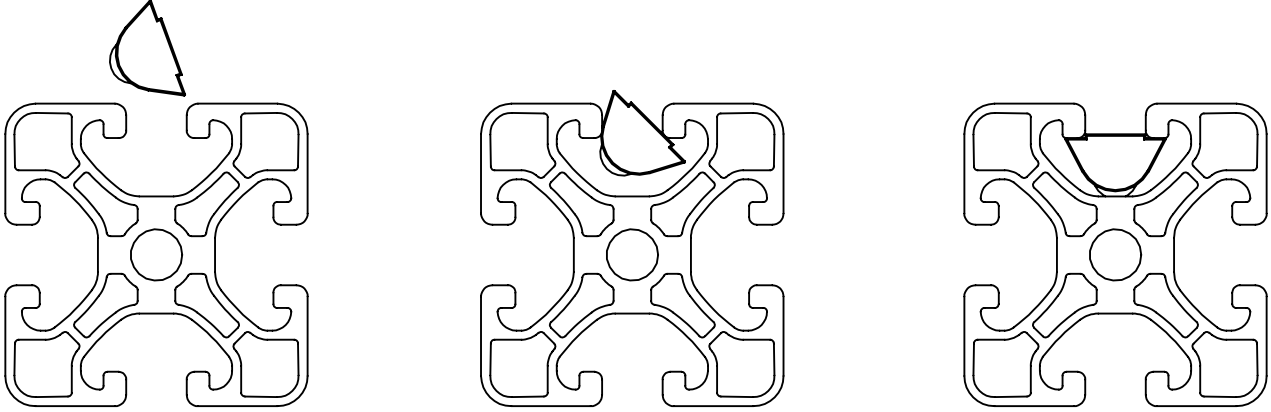


REQUIRED TOOLS:

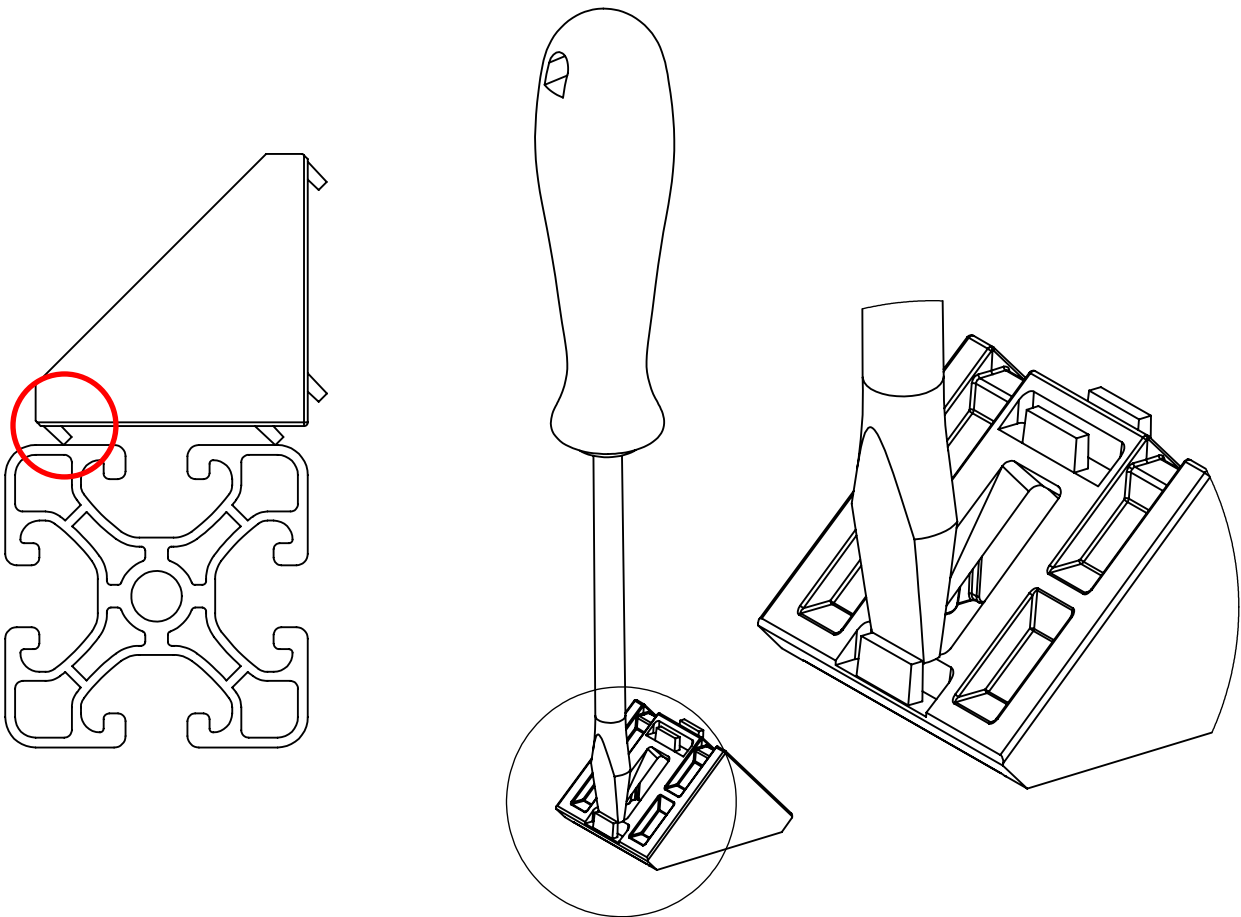


GENERAL INSTRUCTIONS

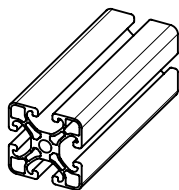
The easiest way to mount the T-Slot Click-in-Nuts, is to slide them in from one side of the profile, with the ball facing down. But don't worry if you need to put in a click-in-nut in a profile which has both ends already closed: it is also possible to push them in the T-slot anywhere you like!



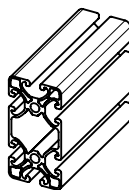
The corner brackets feature 4 little hooks to stop the bracket from rotating once it is mounted on a profile. But on some places these corner brackets need to be placed on a 90° angle of the T-slot. In these situations it is recommended to break off 2 of the hooks, which is easily done with a screwdriver or a pincer:



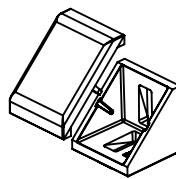
INCLUDED ITEMS



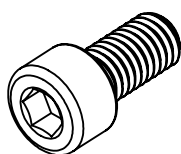
4040 L=320
1x



8040 L=580
1x



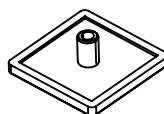
Corner Bracket
5x



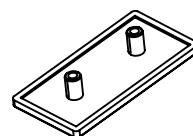
M8x16
10x



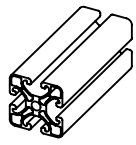
M8 T-Nut
10x



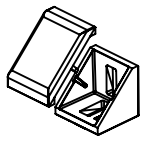
Cover 4040
2x



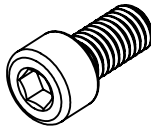
Cover 8040
2x



4040 L=320
1x



Corner Bracket
2x



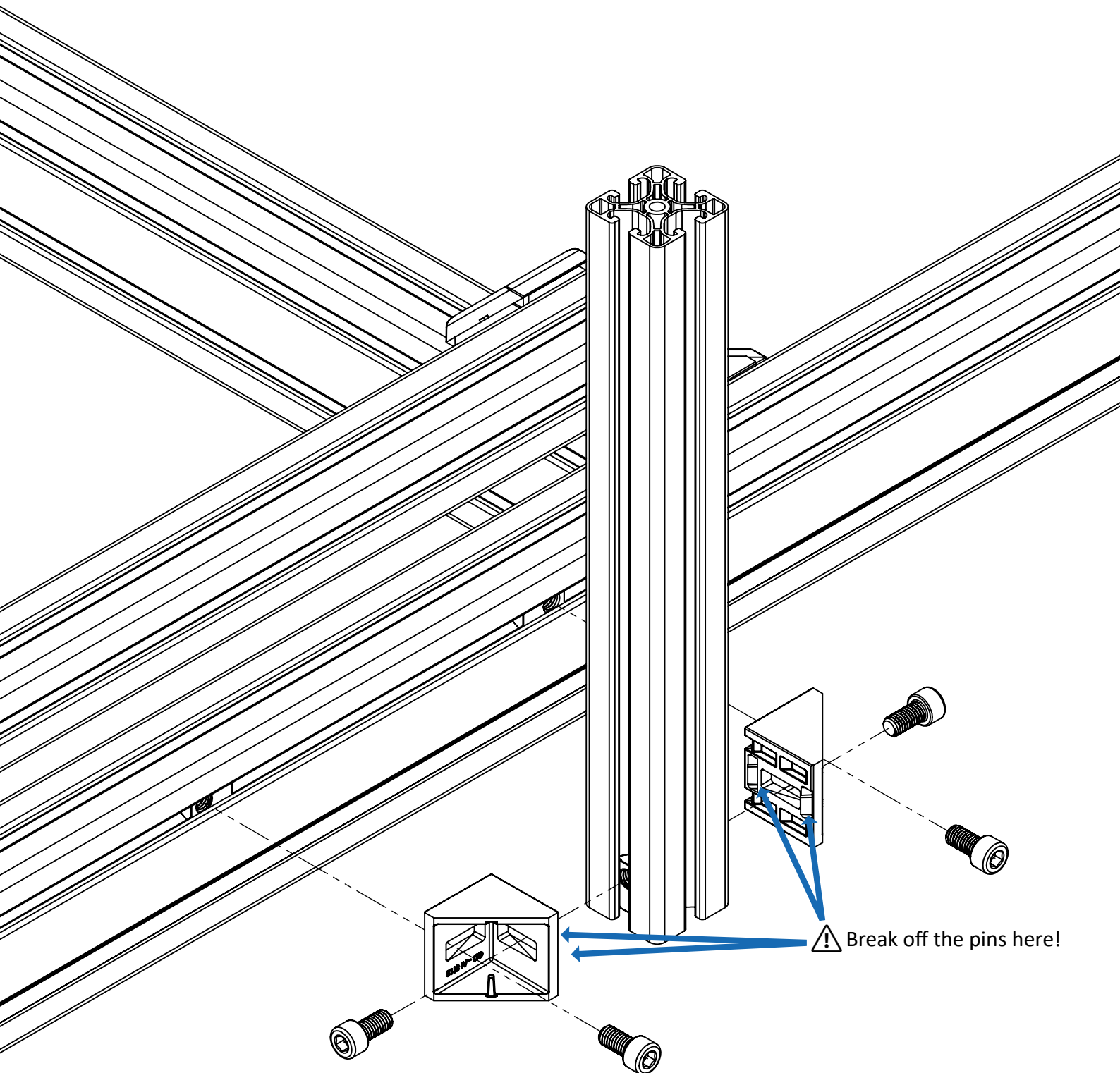
M8x16
4x

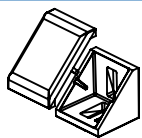


M8 T-Nut
4x

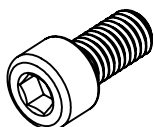
1

Attach the 4040 profile to the side of your simulator.





Corner Bracket
1x

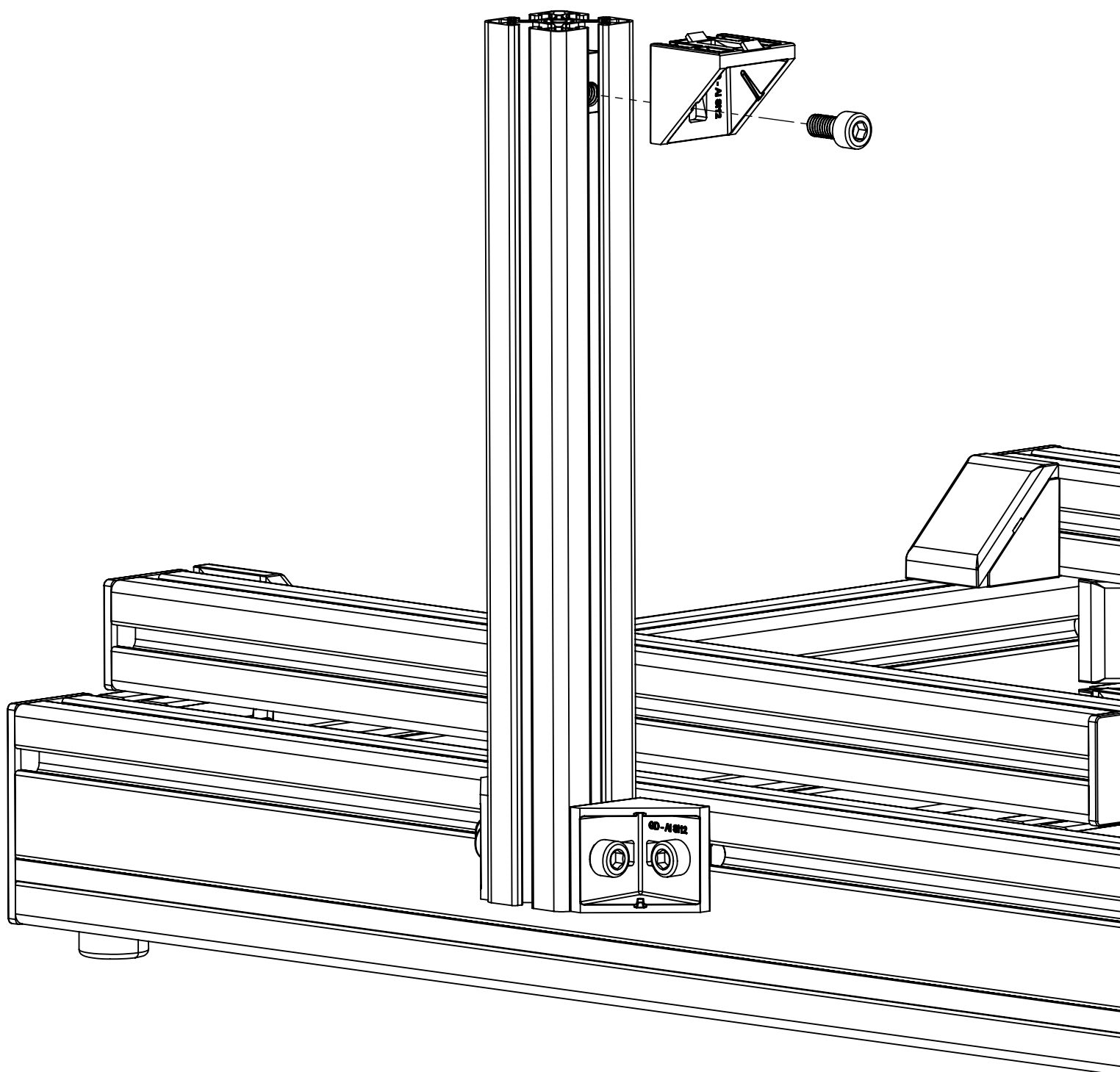


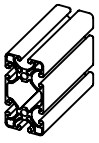
M8x16
1x



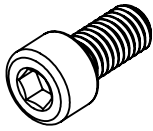
M8 T-Nut
1x

2





8040 L=580
1x

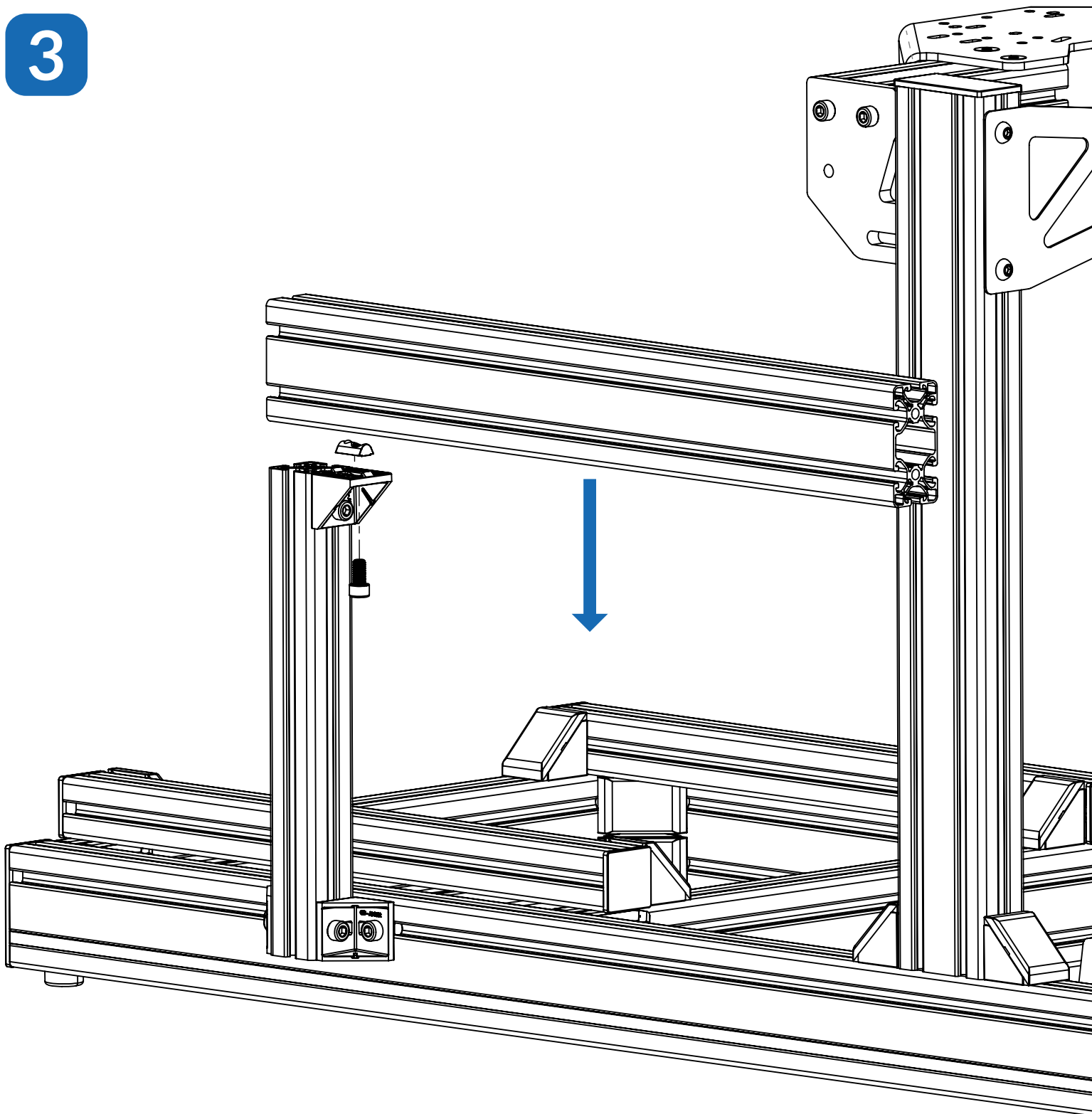


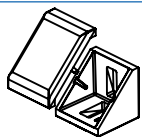
M8x16
1x



M8 T-Nut
1x

3





Corner Bracket
2x



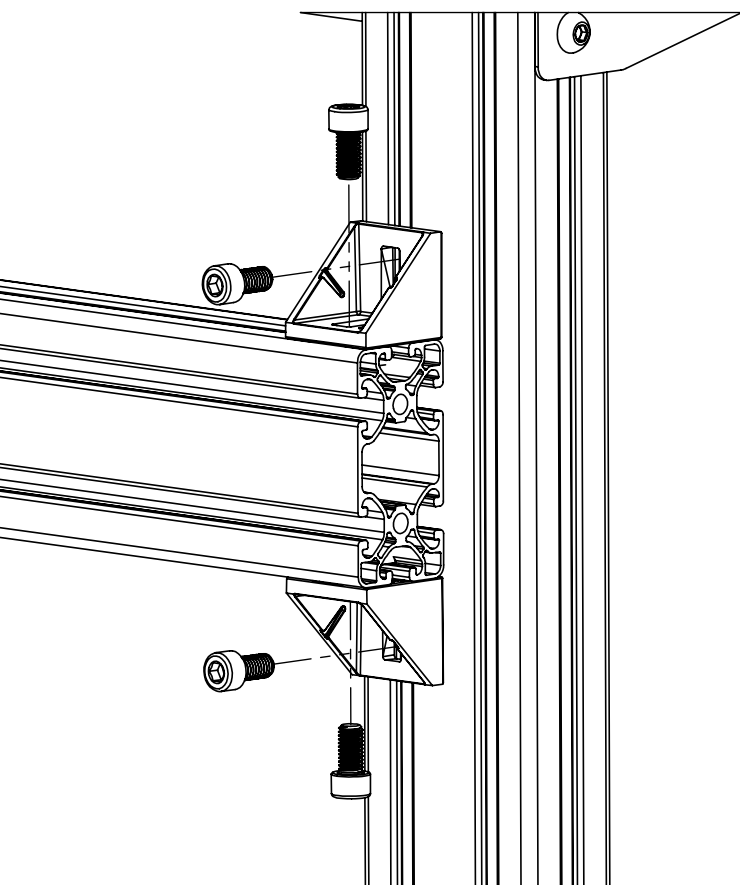
M8x16
4x



M8 T-Nut
4x

4a

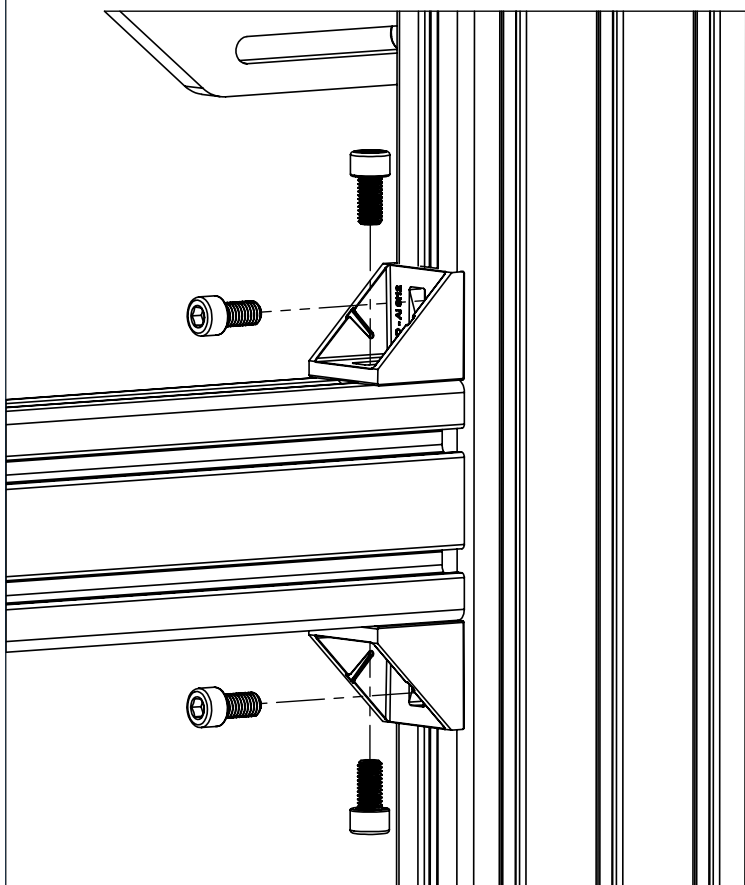
On a Treq One or Treq Rookie, break off two pins on each bracket, and mount them like this drawing shows.

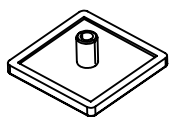


Tip: If you have a Unified Monitor Mount or other accessories that are in the way, you can also mount the 4040 profile in step **1** on top, instead of on the side. This way, the 8040 profile connects like **4b** on a Treq One or Treq Rookie chassis.

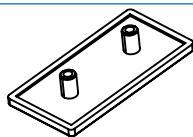
4b

On a Treq Ace or Treq CXX, the 8040 profile can be mounted on the front face of the upright profile of your rig. No pins need to be broken.



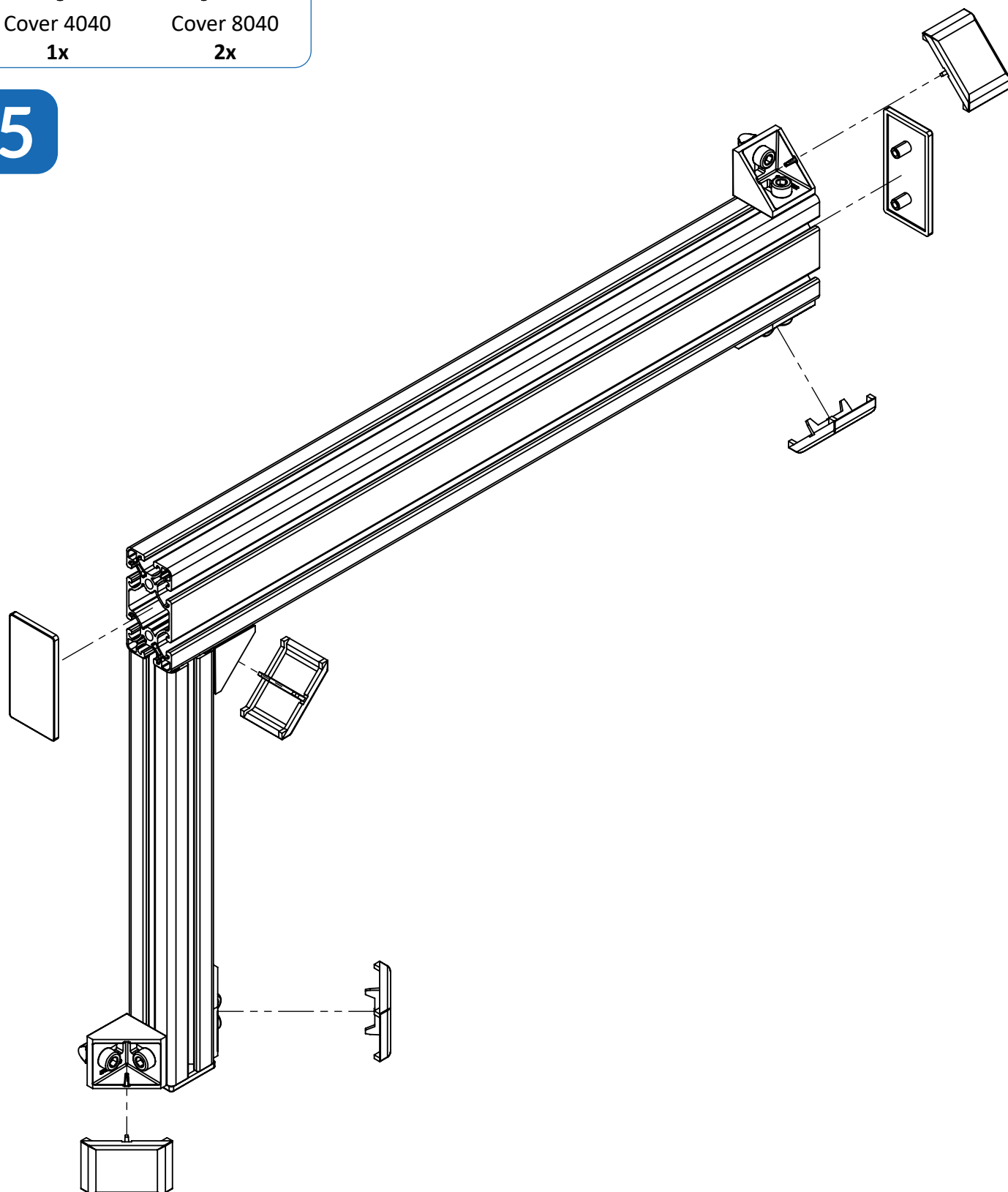


Cover 4040
1x

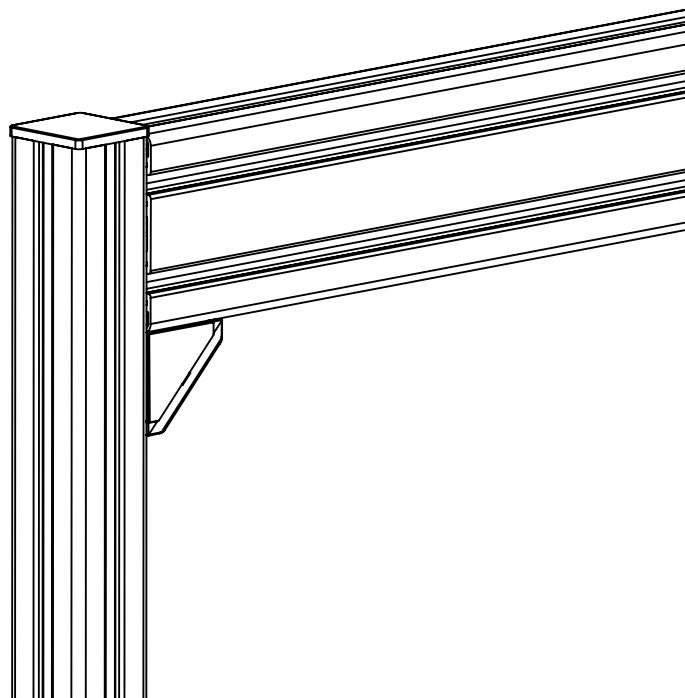
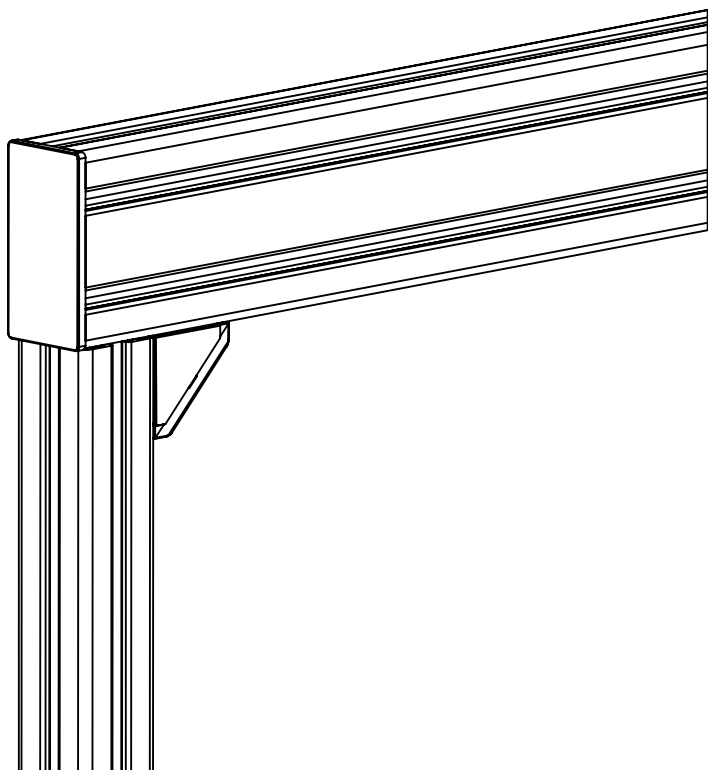


Cover 8040
2x

5



Tip: If you want your Shifter Frame to be lower, you can do so by loosening the corner brackets and gently slide the whole assembly downwards on your rig. Or, place the 8040 profile on the side of the 4040, instead of on top. This drops the profile 80 mm. We have provided an extra 4040 cover cap if you wish to do so.



QUESTIONS & COMMENTS

If you have any questions about building our products, missing items, or mistakes in this manual, please contact us! We reply quickly via our email info@treq-sim.com, and this is the #1 way to go if your question involves personal information. Need help from our community? Or you just want to show your new build to the world? Join our Discord and connect with hundreds of other sim racing enthusiasts!

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