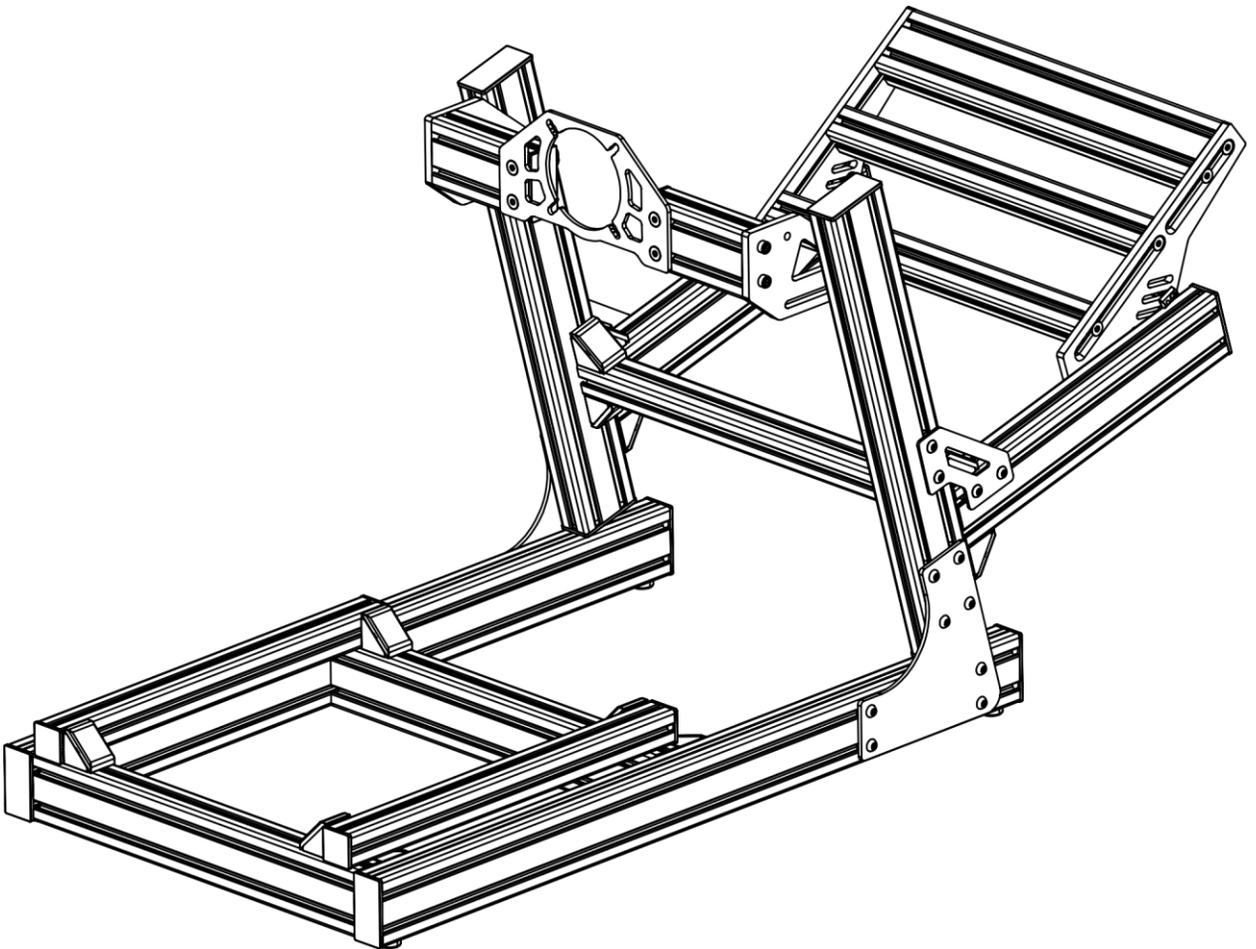


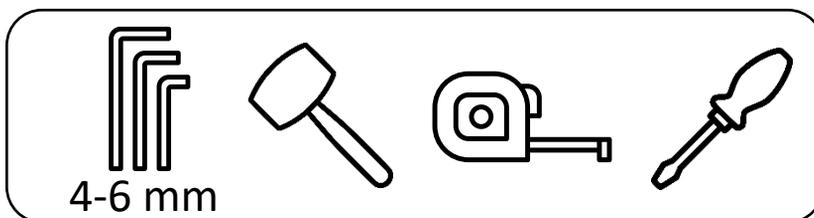
# TREQ

# FORMULA

## INSTRUCTION MANUAL

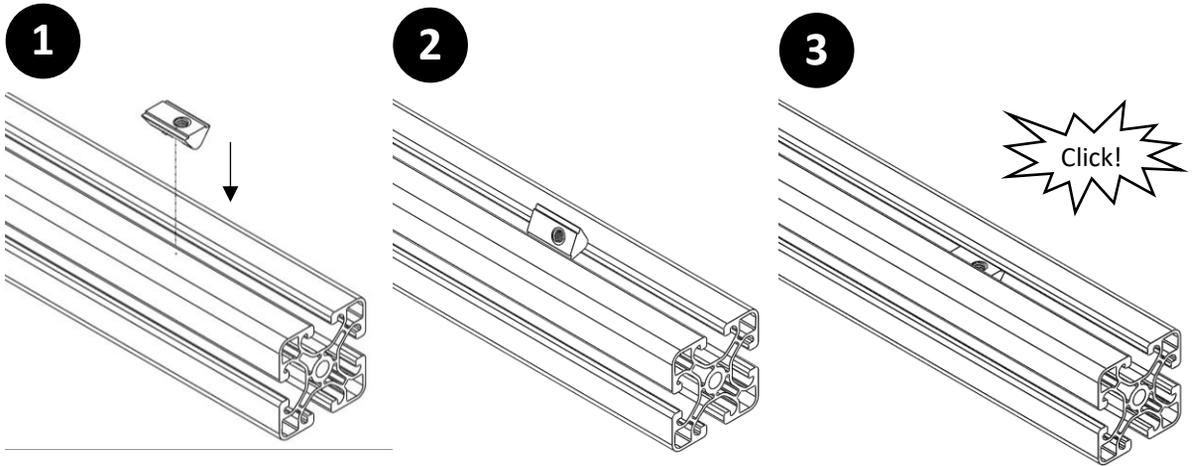


### REQUIRED TOOLS:

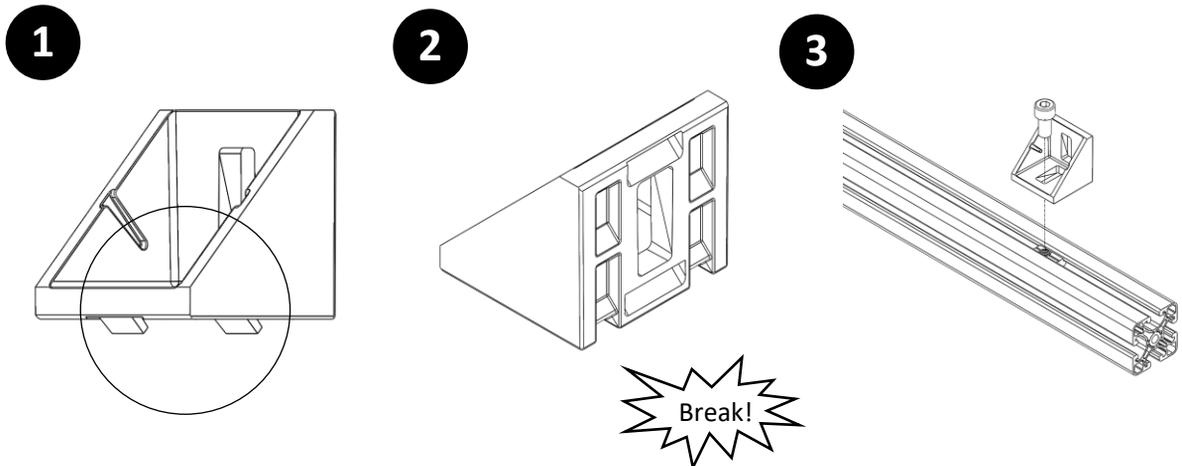


# GENERAL INSTRUCTIONS

The easiest way to mount the click-in-nuts, is to slide them in from one side of the profile. But don't worry if you need to put in a click-in-nut in a profile which has both ends already closed: it is also possible to push them in the T-slot anywhere you like!



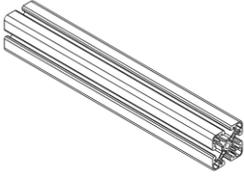
The corner brackets feature 4 little hooks to stop the bracket from rotating once it is mounted on a profile. But on some places of the rig these corner brackets are placed on a 90° angle of the T-slot. In these situations it is recommended to break off 2 of the hooks, which is easily done with a screwdriver or a pincer.



REQUIRED TOOL:

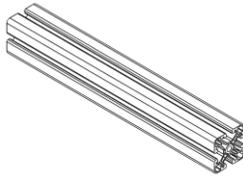


**1**



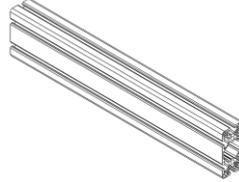
Profile 4040 L=478

**2x**



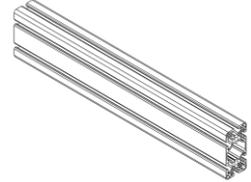
Profile 4040 L=500

**3x**



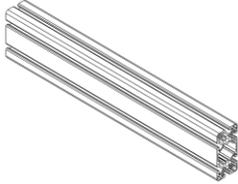
Profile 8040 L=500

**2x**



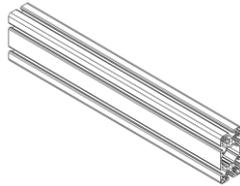
Profile 8040 L=985

**2x**



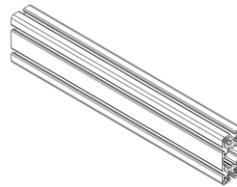
Profile 8040 L=478

**1x**



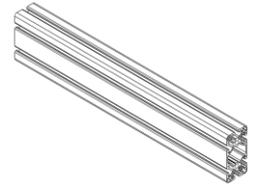
Profile 8040 L=580

**2x**



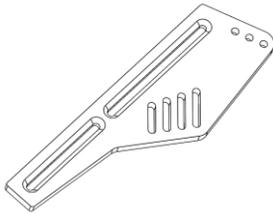
Profile 8040 L=420

**2x**



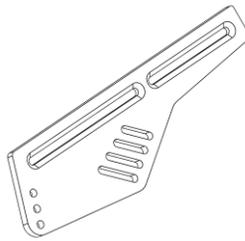
Profile 4080 L=150

**2x**



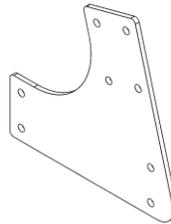
Pedal Bracket Left

**1x**



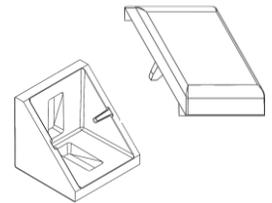
Pedal Bracket Right

**1x**



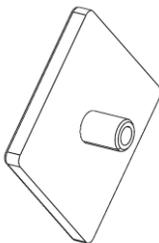
Side Plate

**2x**



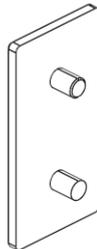
Corner Bracket

**24x**



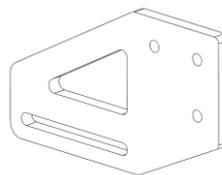
Cover 4040

**4x**



Cover 4080

**10x**



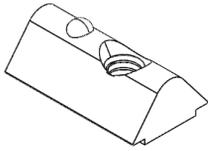
Side Bracket

**2x**



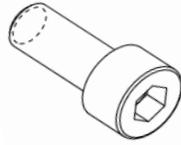
Reinforcement Plate

**2x**



Click-in Nut M8

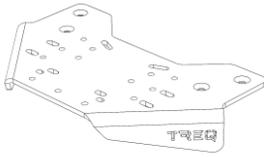
80x



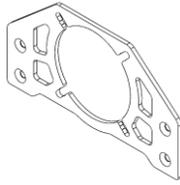
M8x16

48x

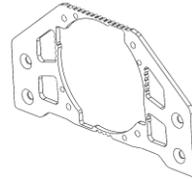
**DEPENDING ON YOUR VERSION:**



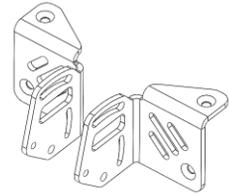
Wheel Deck



Front Mount



Asetek Mount



Side Mount

Bags with bolts, nuts and washers:

M8 BOLTS AND WASHERS	
M8x16 (Round Head) Black	16
M8x12 (Round Head) Black	8
M8x20 (Socket Head) Black	8
M8x20 (Sunken Head) Black	8
M8 Washer	8

WHEEL BASE / PEDAL MOUNTING	
M6x12 Screw	2
M6x16 (Socket Head)	4
M6x20 (Socket Head)	2
M6x25 (Socket Head)	2
M6 Washer	4
M6 T-Nut Click-in-Nut	4

RUBBER FEET	
M5x12 (Socket Head)	4
M5 T-Nut Click-in-Nut	4
Rubber Foot	4

CABLE MANAGEMENT	
M4x12 Screw	5
M4 T-Nut Click-in-Nut	5
Cable Binder	5

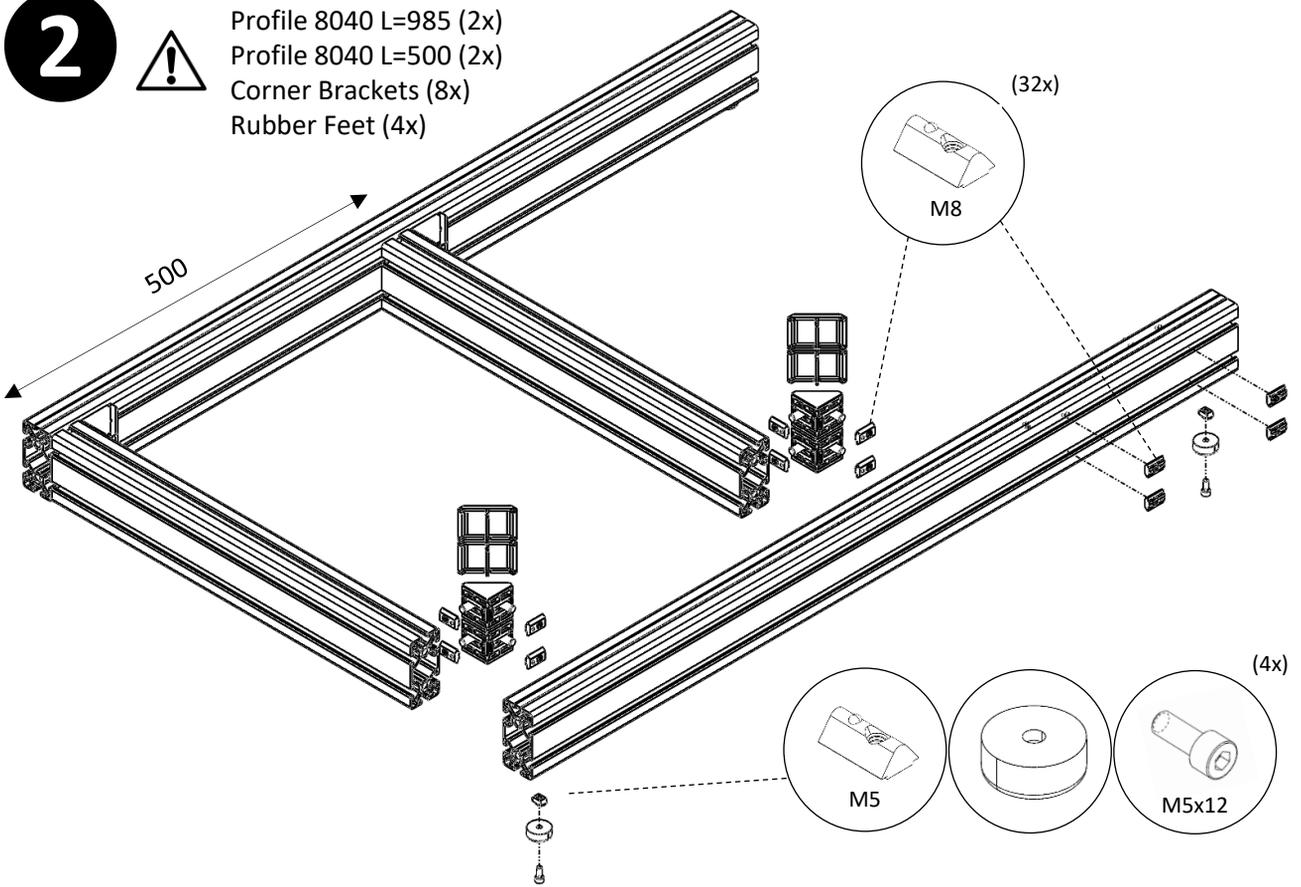
WHEEL MOUNTING	
M8x16 (Sunken Head)	4
M8 T-Nut Click-in-Nut	4
Wheel mount option specific set of bolts.	1

→ You can use these on any place you like. Either inside the profile slot (just turn the bolt through the tape), or by pasting them.

**2**



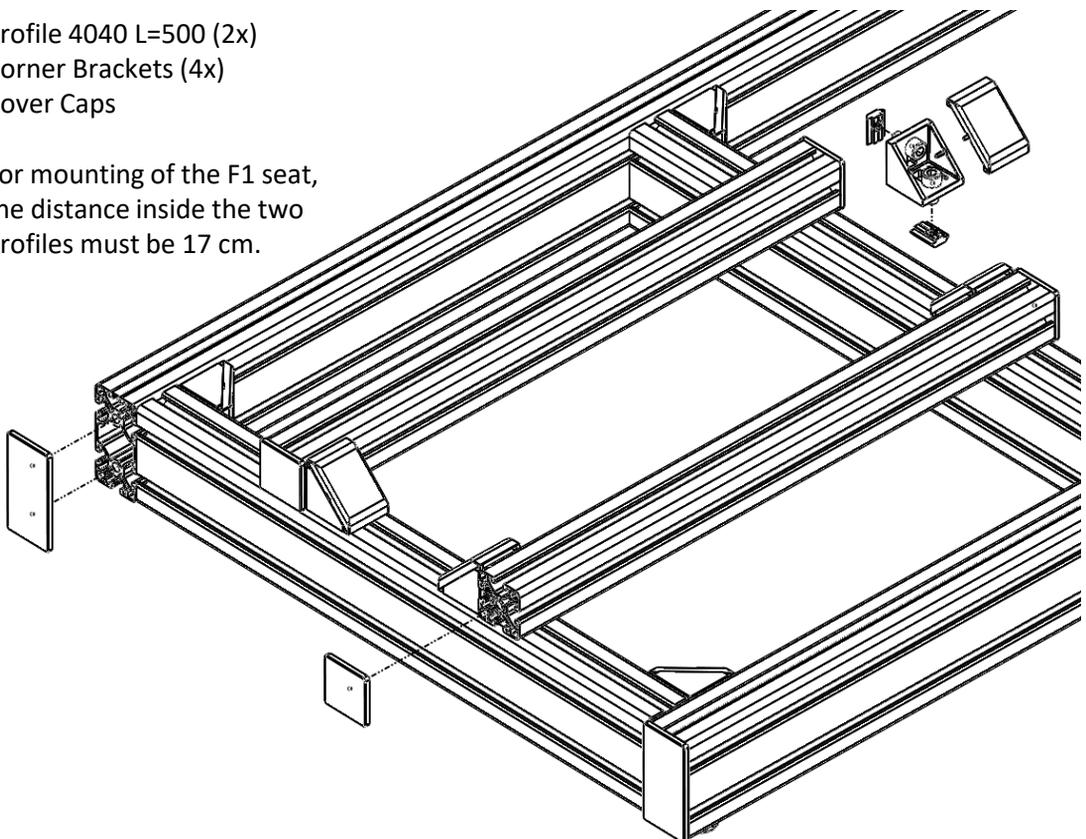
Profile 8040 L=985 (2x)  
Profile 8040 L=500 (2x)  
Corner Brackets (8x)  
Rubber Feet (4x)



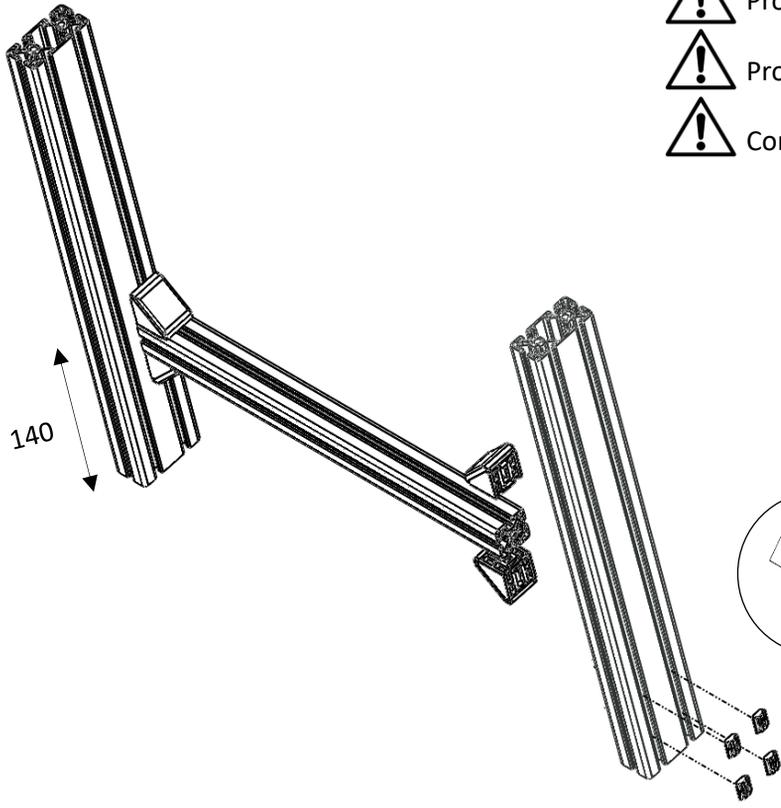
**3**

Profile 4040 L=500 (2x)  
Corner Brackets (4x)  
Cover Caps

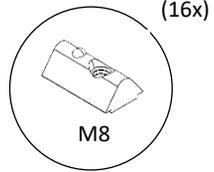
For mounting of the F1 seat,  
the distance inside the two  
profiles must be 17 cm.



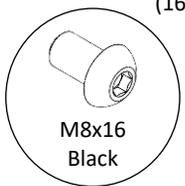
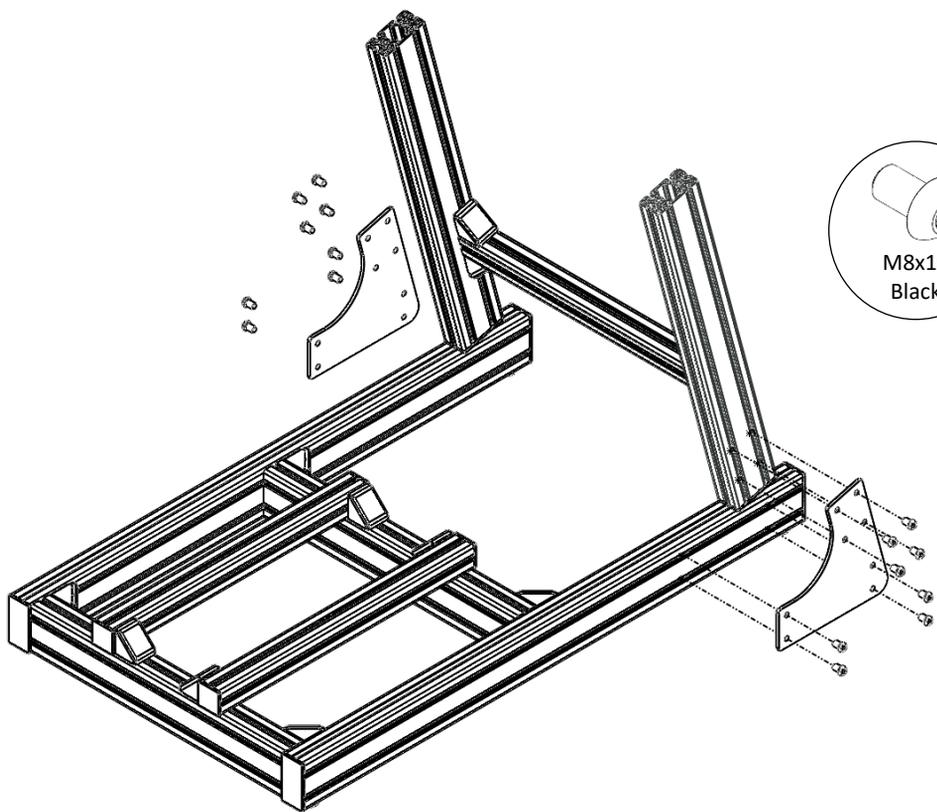
4



- ! Profile 8040 L=580 (2x)
- ! Profile 4040 L=500 (1x)
- ! Corner Brackets (4x)



5



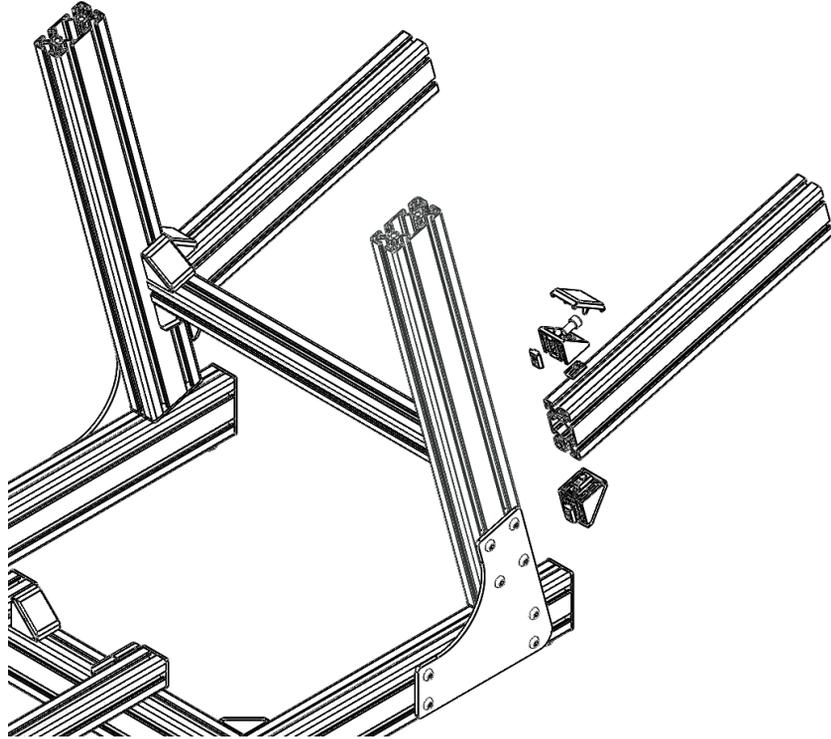
6



Profile 8040 L=420 (2x)



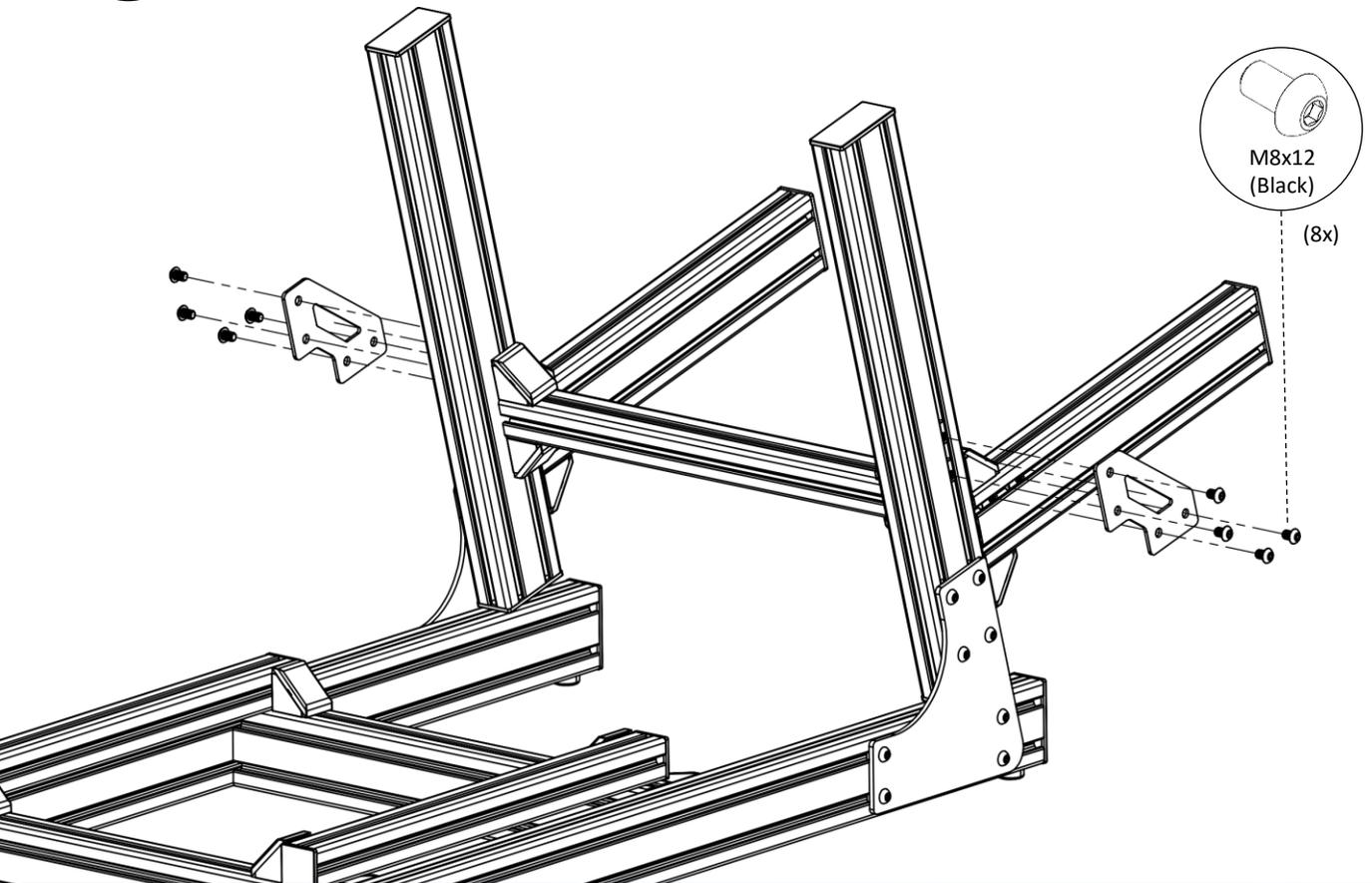
Corner Brackets (4x)



7



Reinforcement Plate (2x)



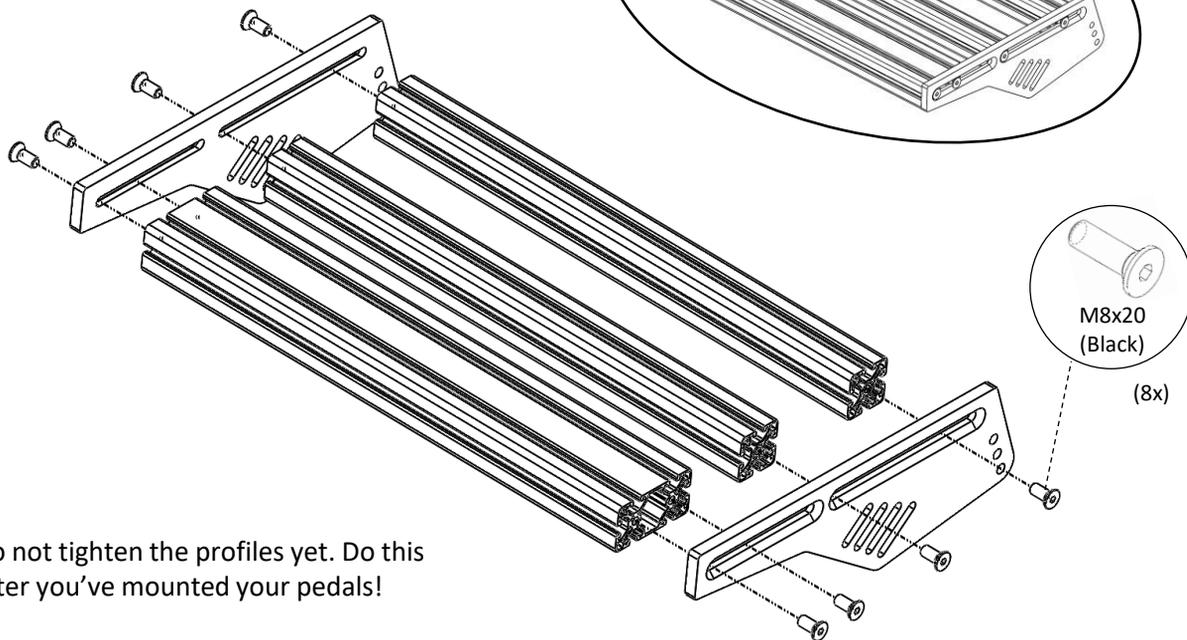
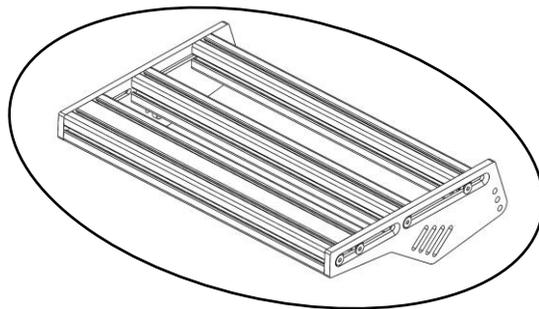
8



### Assembly of Pedal Bracket

Profile 8040 L=478 (1x)

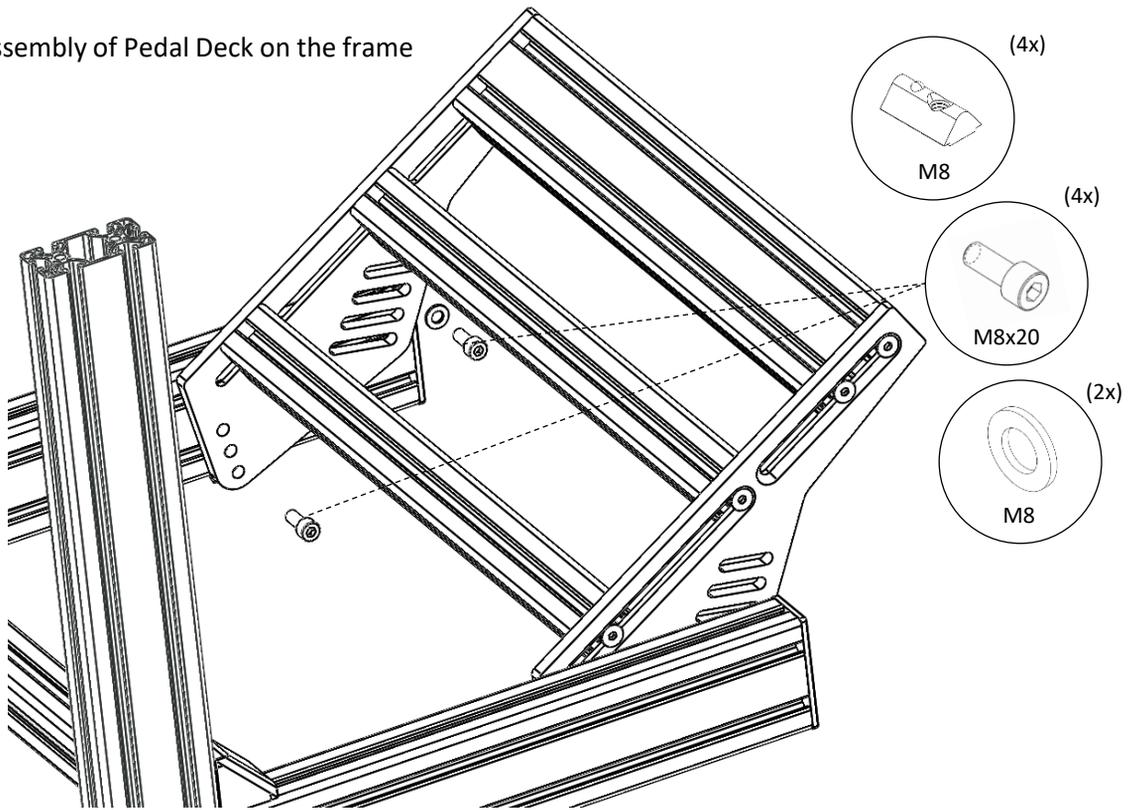
Profile 4040 L=478 (2x)



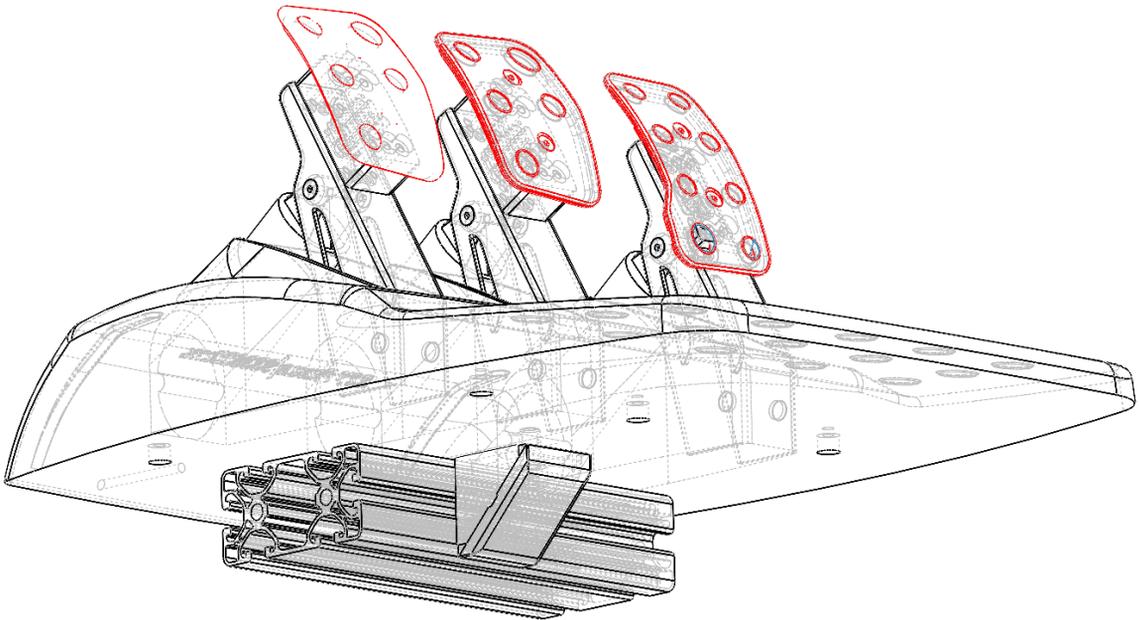
Do not tighten the profiles yet. Do this after you've mounted your pedals!

# 9

## Assembly of Pedal Deck on the frame



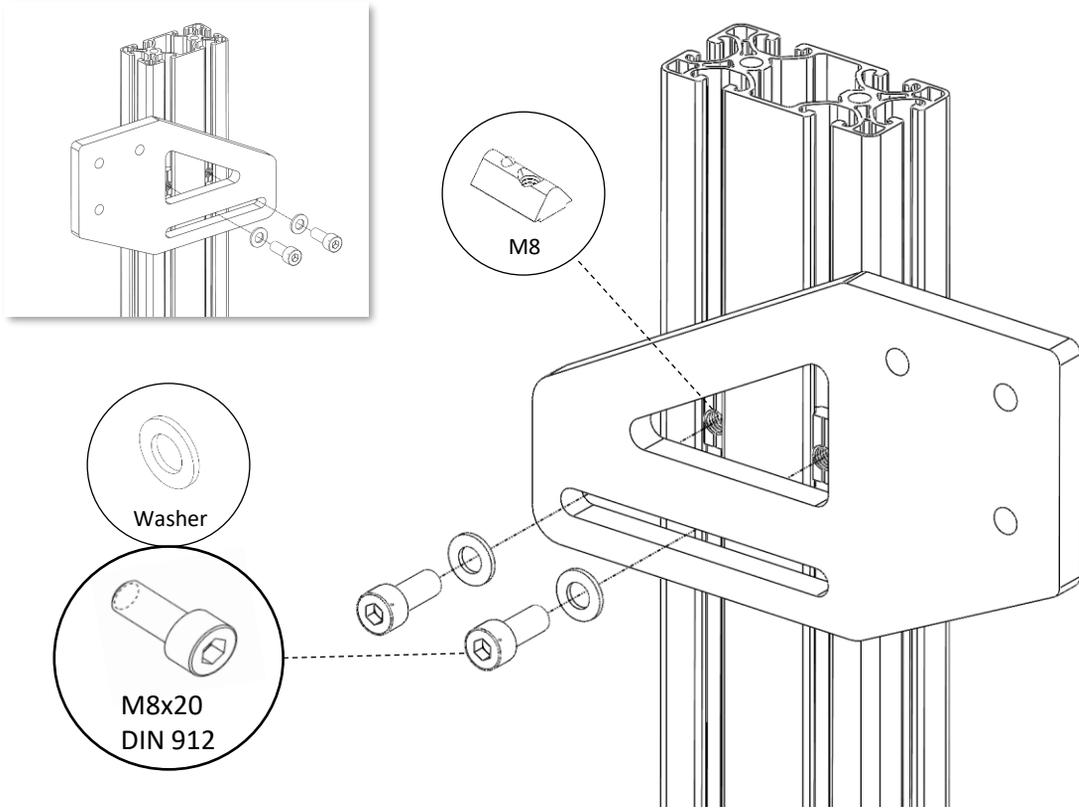
OPTIONAL: Some pedals, like Thrustmaster or Logitech, have threaded holes on the bottom of the pedal base. To mount these type of pedals, please use the spare corner brackets. Mount 1 side to a pedaldeck-profile and the other to the pedals.



For Fanatec or Heusinkveld pedals you can use click-in-nuts and mount them 'from the top'.

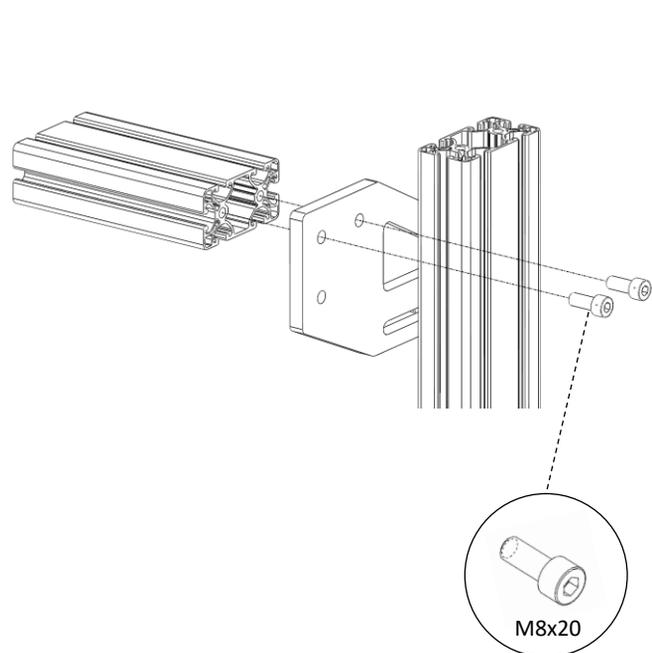
# 10

Mount both 'Side Brackets' to the upright profiles of your rig.



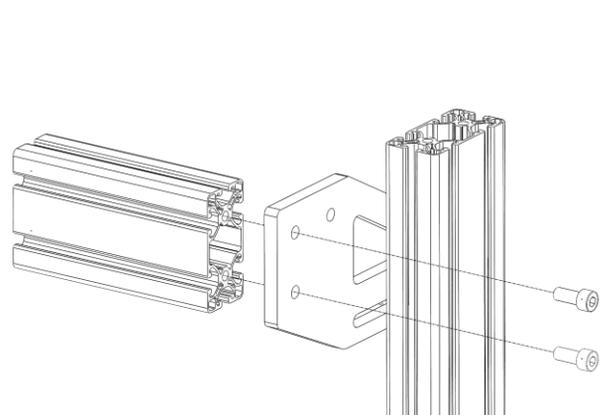
# 11a

Mount the 150 profiles like this for the Wheel Deck.



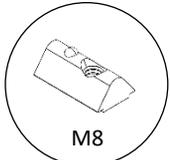
# 11b

Mount the 150 profiles like this for the Front and Side Mount.

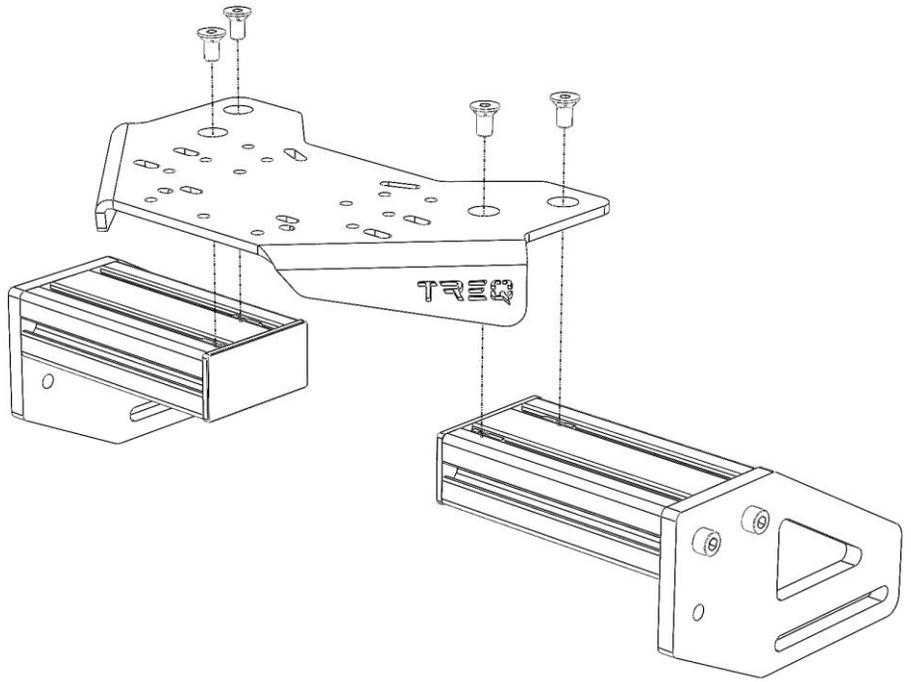


# 12a

## Wheel Deck

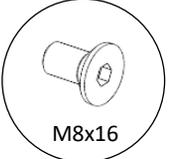
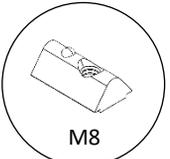


(4x)

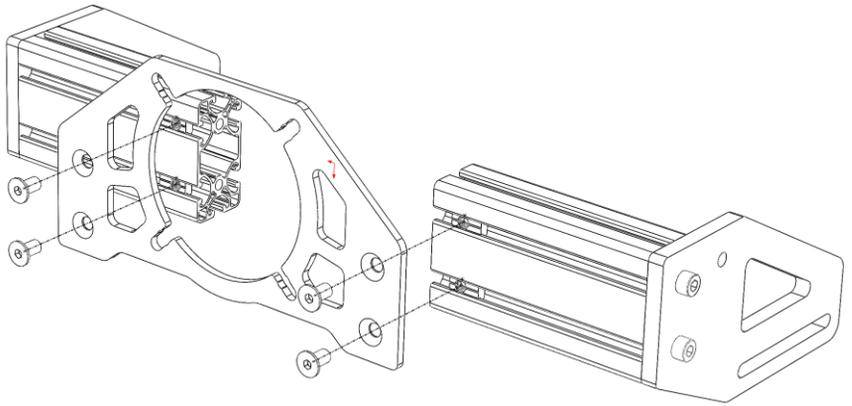


# 12b

## (Asetek) Front Mount

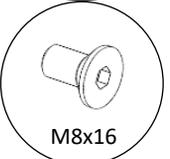
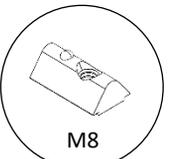


(4x)

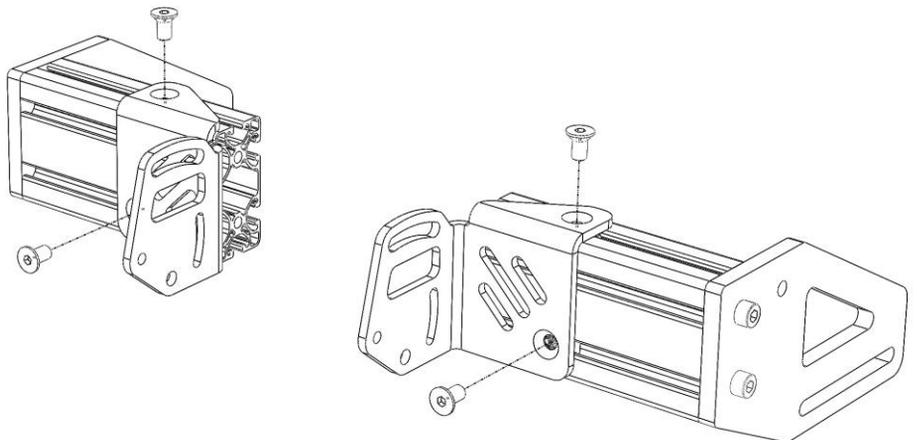


# 12c

## Side Mount



(4x)



13

Add all missing corner bracket- and profile covers.

Your TREQ Formula Rig is done!

